

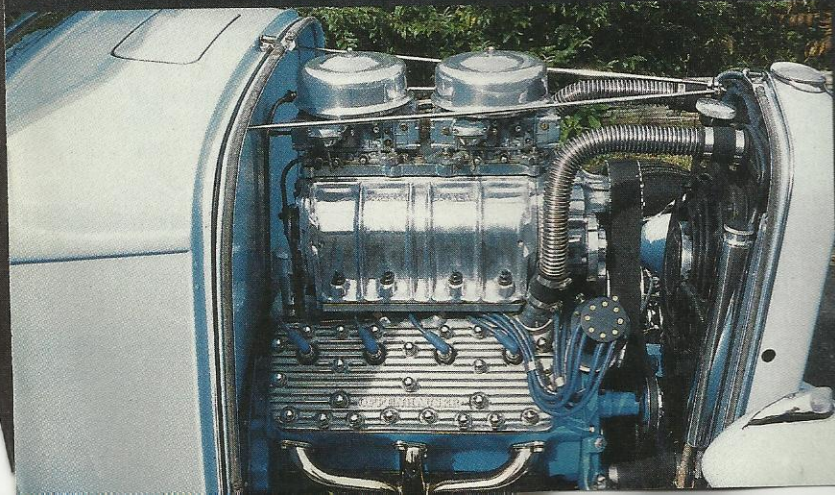
A wicked stance was a priority on the sedan to give it a real hard-edge feel combined with a body that's mirror-straight featuring just chrome accents, '50 Pontiac taillights, and a wicked owner-fabbed rear nerf bar. Infusing loads of character to the rear of the car, Scot added a pair of '50 Pontiac taillights to the body as well as an owner-fabricated custom nerf bar to give the car true early '50s dazzle.

help of good friend Ron San-Giovanni, they added a 4-inch Merc crank, Ross-forged 7:1 pistons, Johnson lifters, a re-profiled cam, Isky double springs, Vertex mag, and Offy heads. For induction, he teamed up with Ron to fabricate a one-off intake manifold to mount a Danekas 6-71 blower and twin Holley 650 series carbs. Linked to a T5 five-speed tranny with a '51 Ford bellhousing making everyone get along, there's no way any of the 280 hp can escape Scot's right foot.

Scot enlisted veteran rodder Rich Chaco of Shelton, Connecticut, to take a 3-inch slice from the roof and to prep the body for paint. Scot decided on '72 Ford Sky Blue gloss and assisted Rich with the application. Adding plenty of character to the exterior, Scot included Guide headlights, '50 Pontiac taillights,

and a bitchin' rear nerf bar that was dipped in the dazzle tank. Looking to the interior, Dave Waterman of Custom Craft Upholstery in nearby Niantic stitched up a sweet ivory Naugahyde-rolled interior utilizing MG front seats while deep blue carpet, Stewart Warner gauges, and a Bell-style steering wheel round everything out. The end result is a Deuce sedan that will leave its mark on your memory bank once you see it, and Scot drives the car close to 5,000 miles a year, so chances are that if you are cruising up the Right Coast, you'll get a glimpse of it. As with any project, it takes many hands to make it all come together, and Scot would like to thank pal Gil Cutler for his exhaustive efforts in helping locate countless parts for the undertaking. **SR**

The '50 Mercury 8BA Flathead was massaged to 276 ci, filled with Ross-forged pistons, 4-inch Merc crank, and topped with a dual-quad-fed 6-71 Danekas blower perched on top of a custom-fabbed intake manifold.



FACTS & FIGURES

Scot Cave
Clinton, Connecticut
1932 Ford Tudor

CHASSIS

Frame / Manufacturer	Ford
Wheelbase	106"
Modifications	Model A front crossmember, boxed, C'd & smoothed
Chassis plumbing	steel
Rear end / Ratio	9" Ford / 3.20:1
Rear suspension	Triangulated four-bar by owner, coilover shocks
Rear brakes	stock '76 Ford drums
Front suspension	4" dropped & drilled axle w/ SAC hairpins, Pete & Jake's (Peculiar, MO) shocks, POSIES (Hummelstown, PA) spring & '37-41 Ford spindles
Front brakes	Buick finned drum w/ '40 Ford backing plates
Master cylinder	Ford Granada
Steering box	Ford F-1
Front wheel make, size	Coker (Chattanooga, TN), steel 15x6"
Rear wheel make, size	Coker, steel 15x8.5"
Front tire make, size	Coker bias-ply whitewall, 5.60-15
Rear tire make, size	Coker bias-ply whitewall, L78-15
Gas tank	12-gal

ENGINE

Make	'50 Mercury
Displacement	276 ci
Machining / Assembly	machining by E&G Machine (Wallingford, CT) / assembly by owner & Ron SanGiovanni
Crankshaft	Merc 4"
Rods	stock 8BA
Pistons	7:1 Ross-forged w/ Ross rings
Camshaft	re-profiled stock Merc
Water pump	stock Merc
Cooling fan	electric
Radiator	Custom Radiator (Long Island, NY)
Alternator	70-amp
Heads	Offenhauser finned aluminum
Valves / Springs	stock / Isky double
Manifold / Induction	custom-fabbed by Ron SanGiovanni & owner / Danekas 6-71 supercharger, with two 650-cfm Holleys (Bowling Green, KY)
Ignition / Wires	Vertex magneto / Summit Racing solid core wires
Headers	Speedway Motors (Lincoln, NE) center-dump style
Exhaust / Mufflers	2 1/2" stainless / Borla (Oxnard, CA) stainless mufflers
Other engine facts	block ported w/ full pressure oiling system, custom pulleys by Ron SanGiovanni, owner-fabbed air cleaner

TRANSMISSION

Make	Ford T5
Clutch	disc 11" Ford
Pressure plate	11" Ford
Shifter	B&M (Chatsworth, CA) shifter w/ Hurst handle
Trans mods	'51 Ford bellhousing modified by owner
Driveshaft	Connecticut Driveshaft Co. (Milford, CT)

BODY

Body style / Material	Tudor / steel
Body manufacturer	Ford
Body mods	3" chop by Rich Chaco (Shelton, CT) flat firewall
Grille	stock '32 Ford
Bodywork	Rich Chaco
Paint type / Color	enamel / '72 Ford truck Sky Blue
Painter	Rick Chaco & owner
Headlights / Taillights	Guide / '50 Pontiac
Bumpers	custom-fabbed rear nerf bar by Owner

INTERIOR

Dashboard	stock '32 Ford
Insert / Gauges	chrome / Stewart Warner
Wiring	owner
Steering wheel	Bell-style
Steering column	owner
Interior mirror	stock '32 Ford
Seats	early MG buckets up front & stock rear bench
Upholsterer	Dave Waterman of Custom Craft Upholstery (Niantic, CT)
Material / Color	Naugahyde / ivory
Carpet	blue
Seatbelts	Juliano's (Vernon, CT)