

Body Parts for
America's Classic Coupe

Drake's STEEL'40™

Our all-new floor system features components that are exact copies of those from the 1939-40 **5-Window Coupe** that originally came with the interior package tray below the rear window. These components will fit other 1939-40 body styles as listed.

Our 1939-40 **5-Window Coupe** floor system can replace the Business Coupe (Opera Coupe) floor, but you will no longer be able to use the opera seats.

TOOL TRAY

All stamped steel, part of the one-piece trunk floor pan **01A-552**.



Pocket Covers (**01A-555/6**) shown on these pages are sold separately. See page 9.

Convert your Business Coupe (Opera) to a 5-W Coupe: Our floor fits!

Ford's two 1940 Coupe Styles:

- **5-Window Coupe** (with package tray below rear window, the same as all **1939 Coupes**)
- **Business Coupe** (with fold-down seats) (also called **Opera Coupe**)

In 1940 Ford made two different styles of both its Standard and Deluxe coupes. Both coupes were the same on the outside, being 5-window coupes, but there were differences on the inside in the middle floor and trunk areas. What Ford called the **5-Window Coupe** (Models 77A and 77B) came with a package tray just below the rear windows, suspended over an open luggage area behind the seat. Because of that package tray, the

5-Window Coupe came to be known by the nickname "Business Coupe," which is technically incorrect.

Ford named the second style of coupe the **Business Coupe** (Models 67A and 67B). This is the model that has fold-down seats in the back and was eventually referred to as the "**Opera Coupe**." The fact that the Ford-designated **Business Coupe** was nicknamed the **Opera Coupe** has caused confusion for years. Technically, the **Business Coupe is the Opera Coupe**.

Here at Bob Drake Reproductions, we use Ford's original terms. Please refer to photos and measurements to determine the proper fit for your car.

NOTE:

The 1940 Business Coupe (Opera) middle and trunk pans are different from our 5-Window Coupe system.



Our Trunk Floor Pan can be trimmed to fit the **Business Coupe**.

See trim details on opposite page.

1939-40 5-Window Coupe
1940 Business Coupe* (Opera Coupe)
1940 Convertible*



TRUNK FLOOR PAN

Includes stamped-in tool tray as original.

01A-552 \$600.00 each

Trunk Floor
RH & LH
Pocket Covers
sold separate
see page 9

1939-40 5-Window Coupe Floor System

Convert your Business Coupe (Opera): It fits!

***NOTE:** Trunk Floor Pan will fit the 1940 Business Coupe (also called Opera Coupe) and the 1940 Convertible if trimmed 21½" from back edge.

1939-40 5-Window Coupe MIDDLE FLOOR PAN

8" length front-to-back, 4½" rise.

01A-551 \$300.00 each

1939-40 Coupes, Convertibles, Tudor, Fordor, & Sedan Delivery FRONT FLOOR PAN

Full-length 62" with drive shaft tunnel. Includes reinforcement brackets with nut plates for seat rails that are spot-welded onto the underside.

01A-550 \$600.00 each



*It's all die-
stamped in
one piece, RH
& LH with
tunnel.*

**NO CHARGE
FOR CRATING**

*We ship our larger items in heavy
duty, protective containers*



BUY THE ENTIRE FLOOR SYSTEM AND SAVE:

Pieces Sold Separately:

- Front Floor Pan \$600.00
- Middle Floor Pan \$300.00
- Trunk Floor Pan \$600.00
- Rocker Sills (pair) \$600.00

Regular Price \$2,100.00

Buy the Complete Kit

01A-550-K Only \$1,800.00

Ships by freight truck

FOB Grants Pass, Oregon

See page 24 for shipping estimate.



1939-40: All body styles ROCKER SILLS

These are the main structural ties joining the body to the front and middle floor pans. The strong steel rails span from the trunk to the cowl and provide needed support for the rear quarter panels and door sills. They also act as the main support for the outbound body-to-frame mounts.

01A-500/1 \$600.00 pair

NOTE:

Rocker Sills are shipped in a separate crate.



Items displaying this icon near the price do not qualify for free shipping and require shipment by a large parcel freight carrier (not common carriers such as UPS or FedEx). Please call our sales dept. to assist you and get your lowest possible rate. **Remember: Business delivery addresses are lower cost versus residential deliveries.**